

CIGARETTE SPECIFICATION

STOCKTON STREET  
MERIT LIGHTS CHARCOAL REGULAR KS 68 FTB - T10J TAR/NICOTINE  
BRAND CODE-1713 (JPN)

EFFECTIVE DATE: 11/09/90  
JAPAN

CIGARETTE LENGTH	:	84.0	MM	T10J TAR	:	6.0	MG/CIGT	5.5	-	6.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM	T10J						
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.50	MG/CIGT	.40	-	.60
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	4.60	IN. H2O							
DILUTION TARGET	:	40.0	+/-	5.0 %						

TIPPING PAPER : 64MM X 3500M WHT SOL PPT KC236M2 12-249-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.00% MERIT LIGHTS CHARCOAL REGULAR FTB  
\*\*NO TROPICAL FOR MERIT LIGHTS CHARCOAL BLEND\*\*

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

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COMMENTS : NO SUBSTITUTION OF ADHESIVES. PACK PRINT TAR/NIC  
: IS 6.0/0.5 MG/CIGT. (TAR RANGE ESTABLISHED BY FTC  
: METHOD/NICOTINE RANGE VARIANCE 20% PER JAPANESE  
: REQUIREMENTS.)

REASON FOR CHANGE : SPEC REVISED TO REDUCE TAR/NICOTINE DELIVERY FROM  
: 7/.6 TO 6/.5MG. DILUTION TARGET CHANGED FROM 33%  
: TO 40% (+/- 5.0%). NO OTHER CHANGES MADE. DO NOT  
: MIX.

PREPARED BY : C. F. VEALEY PRINTING DATE : 11/09/90  
PREPARATION DATE : 11/09/90 PRINTING TIME : 13:26:28

APPROVED BY: *Charles F. Vealey* SUPERCEDES SPECIFICATION DATED: 10/01/90

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